

Daily Standard Pipe Grading Table

Nominal size		outer diameter mm	5S	10S	20S	40S	80S	120S	160S
A	B								
6	1/8"	10.5	1.0	1.2	1.5	1.7	2.4		
8	1/4"	13.8	1.2	1.65	2.0	2.2	3.0		
10	3/8"	17.3	1.2	1.65	2.0	2.3	3.2		
15	1/2"	21.7	1.65	2.1	2.5	2.8	3.7		4.7
20	3/4"	27.2	1.65	2.1	2.5	2.9	3.9		5.5
25	1"	34.0	1.65	2.8	3.0	3.4	4.5		6.4
32	1 1/4"	42.7	1.65	2.8	3.0	3.6	4.9		6.4
40	1 1/2"	48.6	1.65	2.8	3.0	3.7	5.1		7.1
50	2"	60.5	1.65	2.8	3.5	3.9	5.5		8.7
65	2 1/2"	76.3	2.1	3.0	3.5	5.2	7.0		9.5
80	3"	89.1	2.1	3.0	4.0	5.5	7.6		11.1
90	3 1/2"	101.6	2.1	3.0	4.0	5.7	8.1		12.7
100	4"	114.3	2.1	3.0	4.0	6.0	8.6	11.1	13.5
125	5"	139.8	2.8	3.4	5.0	6.6	9.5	12.7	15.9
150	6"	165.2	2.8	3.4	5.0	7.1	11.0	14.3	18.2
200	8"	216.3	2.8	4.0	6.5	8.2	12.7	18.2	23.0
250	10"	267.4	3.4	4.0	6.5	9.3	15.1	21.4	28.6
300	12"	318.5	4	4.5	6.5	10.3	17.4	25.4	33.3
350	14"	355.6				11.1	19.0	27.8	35.7
400	16"	406.4				12.7	21.4	30.9	40.5
450	18"	457.2				14.3	23.8	34.9	45.2
500	20"	508.0				15.1	26.2	38.1	50.0
550	22"	558.8				15.9	28.6	41.3	54.0
600	24"	609.6				17.5	31.0	46.0	59.5
650	26"	660.4				18.9	34.0	49.1	64.2